

Development of Freeze-Dried Red Dragon Fruit Yoghurt Containing Probiotics

Phát triển sản phẩm sữa chua thanh long đỏ sấy đông khô có chứa probiotic

*Ho Phu Ha, Vu Thu Trang**, Nguyen Chinh Nghia, Vu Hong Son

School of Biotechnology and Food Technology, Hanoi University of Science and Technology, Hanoi, Viet Nam

**Email: trang.vuthu@hust.edu.vn*

Abstract

Yoghurt, a product prepared by fermentation of milk with bacterial cultures consisting of *Lactobacillus delbrueckii* subsp. *bulgaricus* and *Streptococcus thermophilus*, has been popular for a long time, however, dehydrated yogurt is still uncommon. Freeze drying is well-known as an effective method to preserve the nutritional and sensory characteristics of the food product compared to other dehydration ways. This study developed a protocol to produce freeze-dried yoghurt fermented by commercial probiotic starter culture containing betacyanin - a bioactive component from red dragon fruit on laboratory scale. The freeze-dried red dragon yoghurt was produced by the following steps: (1) plain yoghurt preparation: Milk with 12% milk dry matter was heated at 95 °C for 5 min, cooled down to 42 °C, followed by the addition of commercial probiotic bacteria starter, then fermented for 3 hours until the pH reached to 4.6 and the milk coagulated (2) obtained yoghurt was mixed with 30% red dragon fruit, molding in the tray (3) Freeze at -20 °C and freeze-dried (4) packaging to obtain the final product. Betacyanin - well-known as a bioactive compound from red dragon fruit of the obtained products and viable bacteria remained during 30 days storage at room temperature.

Keywords: Red dragon fruit, yoghurt, freeze-dried, probiotic

Tóm tắt

Sữa chua, sản phẩm được sản xuất bằng cách lên men sữa với chủng vi khuẩn lactic *Lactobacillus delbrueckii* subsp. *bulgaricus* và *Streptococcus thermophilus*, đã xuất hiện từ rất lâu nhưng sản phẩm sữa chua sấy khô vẫn chưa phải là sản phẩm phổ biến. Sấy đông khô được biết đến là phương pháp giữ lại tốt nhất các đặc tính dinh dưỡng và cảm quan của sản phẩm so với các phương pháp sấy khô khác. Nghiên cứu này đã phát triển quy trình sản xuất sữa chua sấy đông khô lên men bằng chủng lợi khuẩn, có chứa betacyanin - thành phần hoạt chất sinh học từ quả thanh long đỏ trên quy mô phòng thí nghiệm. Dựa trên kết quả nghiên cứu quy trình sản xuất sữa chua thanh long đỏ sấy đông khô có chứa lợi khuẩn được đề xuất theo quy trình sau: (1) dịch sữa được chuẩn bị với nồng độ chất khô từ sữa 12%, gia nhiệt thanh trùng ở 95 °C trong 5 phút, làm nguội đến nhiệt độ lên men 42 °C, bổ sung chủng lợi khuẩn thương mại, lên men trong 3 giờ tới khi pH sản phẩm đạt 4.6 và sữa đông tụ (2) sữa chua được phối trộn với 30% thịt quả thanh long đỏ, đổ khuôn (3) làm đông -20 °C và sấy đông khô (4) bao gói. Quy trình này đã giảm thiểu nhiều công đoạn và thiết bị tương ứng với từng công đoạn như ủ hoàn nguyên ở 4 °C trong 24h, đồng hóa, bổ sung chất ổn định. Thành phần betacyanin có được từ quả thanh long đỏ và mật độ chủng lợi khuẩn vẫn bảo tồn trong 30 ngày bảo quản sản phẩm ở nhiệt độ thường.

Từ khóa: Sữa chua, thanh long đỏ, sấy đông khô, probiotic

1. Introduction

Yoghurt is one of the fermented dairy products most consumed worldwide, due to its nutritional value, healthy effects [1]. Yoghurt is made from various milk, rich in nutrients and includes lactic acid bacteria *Lactobacillus delbrueckii* subsp. *bulgaricus* and *Streptococcus thermophilus*, which have an important role in balancing the digestion and absorption of the body. The final products are also more suitable than other milk products for lactose

intolerant individuals [2]. Fruit yoghurts are always preferred among the dairy products and become the main products in all dairy factories in Vietnam (12% of the dairy market in Vietnam in 2017). Adding fruits to yoghurt help to diversify products with delicious, typical fruity flavors, and improves overall appearance. Moreover, healthy benefits can come from yoghurt as well as added tropical fruits. However, similar to plain yoghurt, its shelf life is short comparing with other dairy products and strictly required low temperature for transportation and storage.

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Red dragon fruit (*Hylocereus polyrhizus*) provides humans with essential nutrients such as vitamins, minerals, complex carbohydrates, dietary fibres and antioxidants. Dragon fruit is also an essential source of betacyanin which serves as a red/purple pigment with antioxidative properties [3]. In Vietnam, most of the fresh dragon fruits are consumed domestically, while some are traded as dry fruit and processed products like juice. Therefore, the intensive processing of Dragon fruit is a challenge for food factories in Vietnam.

Freeze-dried foods can be easily transported at normal temperatures, stored for a long period of time, and consumed with a minimum of preparation [4]. Freeze-drying consists in reducing water from a product by sublimation, defined as the passage of water from solid to vapor, maintaining the sensory, biological, and nutritional characteristics of the dried product close to the product in fresh. This processing method also appears as an effective way for conservation of the product for a longer period. Thus, freeze-dried red dragon yoghurt containing probiotics might be a new concept of lactose-free, high nutrient dairy products, that containing betacyanin bioactive components from the fruit and probiotics [5]. Besides, the water reduction in yogurt contributes to greater preservation and facilitates transport and packaging due to the reduced weight of the product. Another major advantage is in the economic aspect when low storage temperatures are not required, like those used in the conservation of traditional products, thus eliminating the need for cold chains during storage and distribution [1]. Additionally, freeze-drying preserves much of yoghurt culture, especially probiotic culture, which requires in viable form at a certain number, since the drying process is performed at low temperatures [6].

Based on the yoghurt industrial production, freeze-dried red dragon yoghurt should be prepared by the method of set yoghurt from milk powder by the following steps: milk powder was mixed with stabilizer at 40 °C, cold down and recombined at 4 °C for 24h, heated to homogenization temperature at 70 °C, pasteurized at 90 °C for 5 min for structure stabilization, cooled to the desired inoculation temperature (typically 42 °C), mixed with culture and poured to the packaging, incubation until coagulation, cooling down to 4 °C for aging and storage for 24 hours at least [7]; the yoghurt was mixed with minced red dragon fruit and freeze-dried to obtain the final products. In order to shorten the drying time for energy saving, the dry matter of the incoming product should be the highest possible. However, too high dry matter may lead to some technical problems in yoghurt fermentation and/or inappropriate texture of the final product. Besides, the yoghurt industrial processing has many complicated steps such as recombination, adding stabilizer, long time

pasteurization, homogenization, and aging to increase the water-holding capacity and yoghurt texture [8]. For freeze-dry processing yoghurt, those processing steps might possibly be eliminated. Besides, the yoghurt production should be produced from milk powder to control the dry matter in the product. Therefore, this study aimed to develop a suitable process to produce freeze-dried red dragon yoghurt containing viable probiotic based on conventional yoghurt processing method and freeze-drying process.

2. Experimental Methods

2.1. Yoghurt Manufacture

White plain skim yoghurt was prepared as described by Tetra Pak, 2012 [7]. Yoghurt base was reconstituted and prepared from skim milk powder (12% or 24% of milk solids content), 4% of sucrose, without adding any stabilizer as in industrial processing. After heating at 95 °C for 5 min, the mixes were cooled in a water bath to the inoculation temperature of 42 °C. The commercial starter ABY-10 (Chr Hansen, Denmark) including *Bifidobacterium* BB12; *Lactobacillus acidophilus* LA-5; *Lactobacillus delbrueckii* subsp *bulgaricus*; *Streptococcus thermophilus* was added at a concentration recommended by the manufacturer. The inoculated milk was poured into 200-g plastic cups with lids and incubated at 42 °C. Incubation was ended when the pH of samples reached 4.7. During the fermentation, the acidity and pH of the sample were measured. After incubation, yogurts were immediately cooled on ice water and stored at 4 °C, ready for freeze-dried processing.

Red dragon fruits (*Hylocereus polyrhizus*) with an average weight of 0.4 - 0.6 kg were obtained from Lap Thach, Vinh Phuc. The selected fruits were all at commercial maturity level; without damage, insect and foreign matter. The fruits were transferred to Laboratory of Department of Food Technology and storage at 4 °C not more than 3 days. Red dragon fruits were rinsed with tap water to remove dirt and residues followed by air-dried [3]. Then, the skin of fruits was peeled, the flesh was minced and mixed with plain yoghurt [8].

Prepared yoghurt and commercial plain yoghurt (as a control sample, Vinamilk yoghurt (Vinamilk Co., Vietnam)) were mixed with 30% (w/w) of fresh dragon fruit and poured into a cubic mould of 1.2 x 1.2 x 1.2 cm, freeze at -20 °C for 4 hours, and dried by Freeze - dryer system (FreezonePlus 18 liter, Labconco, USA) at 0.14 mbar for 24 hours until the final product containing less than 5% of water. The final dried products were investigated by structure analysis and the sensory test.

2.2. Yoghurt Product Analysis

Determination of Titratable Acidity using Thorner (°T) AOAC 947.05 [9].

A textural parameter - yoghurt hardness- was determined using Texture Profile Analysis (TPA) Instron TA.TX2 with mechanical compression of a food. The peak force during the first compression cycle is defined as hardness. Sample of dried yoghurt was prepared with a height of 50 mm contained in a plastic jar. The circular probe (diameter of 20 mm) was used; penetration speed, 1 mm/s; penetration distance, 20 mm into the surface. The puncture gap of the probe into the sample was fixed by 20 mm [10].

Sensory Evaluation

The samples were applied for preference tests by the students of the School of Biotechnology and Food Technology, Hanoi University of Science and Technology, Vietnam. Yoghurt samples were served in white disc at room temperature (20 ± 1 °C). All samples were marked with 3-digit codes, and the order of presentation of samples was randomized for each panelist. The panelists evaluated the appearance, aftertaste, sourness, yoghurt sour taste, dragon sour taste, yoghurt sweetness, general sweetness, sticky, firmness, texture, dragon flavor, yoghurt flavor, general flavor using a point hedonic scale (1 point for “dislike extremely” and 7 points for “like extremely”) [11]. The results were analyzed by ANOVA analysis.

Bacterial count

Total lactic acid bacteria were counted at inoculation time, after fermentation (before drying), after drying, and in storage time by plate count method using medium de Man, Rogosa Shape (MRS) at 37 °C for 48 hours and calculate in cfu/g dry matter [12].

Betacyanin analysis

The sample was diluted the buffer [0,1M citric acid (30 mL) and 0,2M sodium phosphate (70 mL) (pH 6,5)], and measured at 540 nm. Control sample was the buffer. Betanin (Bc) were quantified using a UV- spectrophotometer (APEL PD-303S, Japan) by applying the equation:

$$Bc \text{ (mg L}^{-1}\text{)} = (A * F * MW * 1000 / \epsilon * L)$$

where A is the absorption value at λ_{max} (540 nm), F is the dilution factor, MW is the molecular weight of betanin (550 g mol⁻¹), ϵ is the molar extinction coefficient of betanin (60,000 mol⁻¹cm⁻¹), and L (cm) is the pathlength of the cuvette. All determinations were carried out in triplicate [5].

3. Results and Discussion

3.1. Effect of the Increased Dry Milk Content on the Yoghurt Fermentation

To develop a new product freeze-dried red dragon fruit yoghurt containing probiotics, the conventional yoghurt fermentation process was applied, followed by the mix of fresh dragon fruit and freeze-drying. Based on the desired product properties, the preparation yoghurt base was modified to minimize the processing steps and equipment such as follows (1) produce the yoghurt base from skim milk powder instead of fresh milk that makes the initiative in manufacturing; (2) do not use homogenizer mixer and reconstitute steps that required a complicated system and equipment; (3) eliminate homogenization step; (4) do not add any additives such as gelatin, gellan gum, emulsifier, etc. often used to prevent visual whey separation in yoghurt (5) using probiotic starter for fermentation to obtain final product containing probiotic; (6) increase the milk dry content in yoghurt aimed to reduce the fermentation time and the dehydration time. The freeze-dried red dragon yoghurt was prepared from white plain to skim yoghurt base by skim milk powder at 12% or 24% m/m of milk solids content. The acidification process during yogurt fermentation can be monitored by pH measurement and coagulation time, the fermentation was finished when the lactose in the milk converted to lactic acid, a pH value below 4.6 is reached (Fig. 1a), and the milk is coagulated [8].

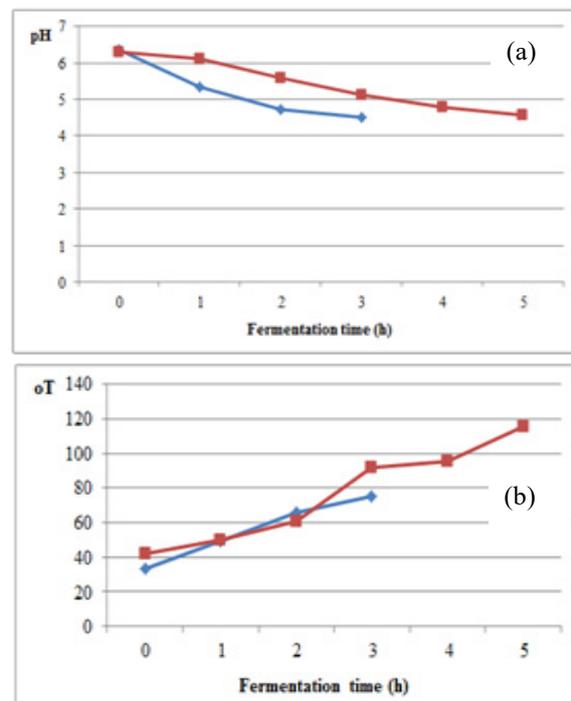


Fig.1. Effect of dry milk content on the plain yoghurt fermentation (a: pH changes during the fermentation; b: Acidity changes during the fermentation) (skim milk liquid with 12% (◆) and 24% (■) of milk solid content)

On contrary to our expectation, the coagulation time in the sample containing 24% of milk solids content (5 hours) was longer than that of 12% milk solids concentration (3 hours) (Fig. 1). Also found in Fig 1, prolongation of fermentation time resulted in the higher acidity content (Fig. 1b) that might be affected the acceptance taste of the final products. The results suggested the use of 12% milk solid content to produce a plain yoghurt base for further processing.

3.2. Effect of Modified Yoghurt Processing Protocol on the Acceptance of the Final Freeze-Dried Red Dragon Yoghurt Product

Freeze-dried red dragon yoghurt products were prepared from white plain yoghurt from Vinamilk (control sample), white skim yoghurt with 12% (sample 1), and 24% (sample 2) of milk solid contents. The texture and sensorial characterization were evaluated.

The texture is one of the most important properties connected to product quality [4]. The freeze-drying process allows nutritional and sensorial qualities from both yoghurt and red dragon to be retained [13]. Thus, sensory attributes such as the total evaluation, appearance, aftertaste, sourness, yoghurt sour taste, dragon sour taste, yoghurt sweetness, general sweetness, sticky, firmness, texture, dragon flavor, yoghurt flavor, general flavor were evaluated using a point hedonic scale (1 point for “dislike extremely” and 7 points for “like extremely”).

The consumer acceptance of new Freeze-dried red dragon yoghurt product made from milk powder with 12% and 24% of dry matter and from the control sample using Vinamilk plain yoghurt was demonstrated in Fig. 3. The general sensory acceptance score were 5.25, 4.98, and 5.4 respectively. The preference test by Anova analysis showed no significant difference in the samples ($p > 0.05$). Besides, the increase in the solid matter in yoghurt led to an increasing in the hardness (Fig. 2). Thus, the 12% solid matter in yoghurt from skim milk powder was chosen as a sample to produce freeze-dried red dragon yoghurt product.

3.3 Bacteria counts and betacyanin content during processing and storage of freeze-dried yoghurt

In dairy manufacture, freeze-frying technology stands out as the most efficient method resulting in good quality products, maintenance of viable microorganisms and bioactive components [1]. The survival of lactic acid bacteria and betacyanin content were evaluated in yoghurt sample and final product after freeze-drying and during storage at room temperature up to 30 days.

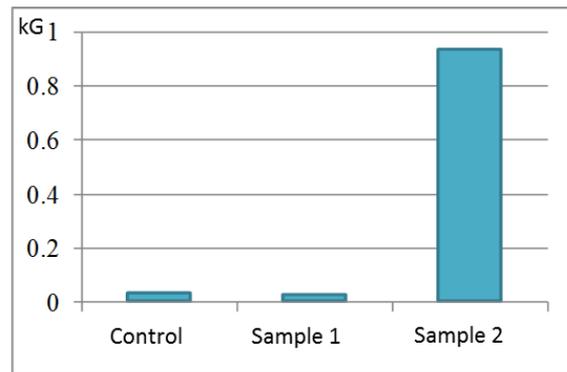


Fig. 2. Texture analysis of freeze-dried red dragon fruit yoghurt products (sample 1: Freeze-dried red dragon yoghurt product from 12% of dry matter; sample 2: Freeze-dried red dragon yoghurt product from 24% of dry matter)

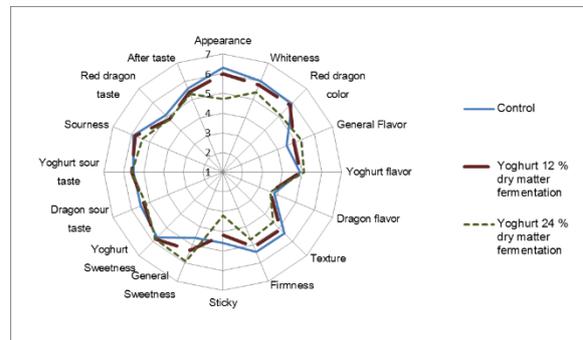


Fig. 3. Sensory assessment of freeze-dried red dragon fruit yoghurt products

Table 1 indicated that freeze-drying process resulted in no significant differences in terms of viability bacteria and betacyanin content. Thus, freeze-drying is suitable to prevent the betacyanin content and survival of antibiotic bacteria in the products for at least 30 days.

Table 1. Viability of bacteria counts and Betacyanin content in freeze dried yoghurt product

	Before fermentation	Before drying	After drying	15 days storage	30 days storage
Bacteria counts (cfu/g dry matter)	1.4 x 10 ⁷	3.0 x 10 ⁷	2.9 x 10 ⁷	2.3 x 10 ⁷	1.7 x 10 ⁷
Betacyanin (mg/g dry matter)	0.830±0.004	0.412±0.019	0,406±0.011	0.387±0.026	0,336±0.023

From the results of this study, instead of very complicated yogurt preparation by the traditional yoghurt processing method [7], the freeze-dried red dragon yoghurt was made by the following steps: (1) plain yoghurt preparation: skim milk 12% dry matter and 4% sucrose were mixed, heated at 95 °C for 5 min, cooled down to 42 °C, followed by the addition of commercial probiotic bacteria stater, then fermented for 3 hours until the pH reached to 4.6 and the milk coagulated (2) mixed with 30% red dragon fruit, molding in the tray (3) Freeze at -20 °C for 4 hours (4) Freeze-drying and packaging. The product can be stored at room temperature in a plastic bag. Comparing with the industrial yoghurt processing method, the recent yoghurt procedure was prepared without stabilizer addition, recombination, homogenization, and aging steps and respectively equipment for those steps.

Freeze-dried yoghurt has been developed in Italia from 2007 as a satisfying, calcium-rich food with nutritional and therapeutic for consumption in space [13]. The product was also well researched to obtain an alternative dairy product rich in nutrition [1]. However, this is the first report related to the production of freeze-dried yoghurt containing probiotics and bioactive components from fresh dragon fruit on laboratory scale.

4. Conclusion

The present work successfully proposed the protocol in laboratory scale to produce a new nutritional and health benefits dairy product, freeze-dried red dragon yoghurt containing viable probiotic and betacyanin - bioactive component obtained from red dragon fruit- by eliminating many processing steps and equipment, food additive addition and the need for cold chain during distribution and storage. The bioactive compound and microbiological characteristics were preserved after 30 days of storage.

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