

Hydrothermal Synthesis of Zn_2SnO_4 Nanoparticles for Ethanol Sensor

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Abstract

Zn_2SnO_4 nanoparticles were synthesized by a facile hydrothermal method for a C_2H_5OH gas-sensing application. The synthesized materials were characterized by field-emission scanning electron microscopy, powder x-ray diffraction and Raman spectroscopy. Gas sensing characteristics were measured at various concentrations of C_2H_5OH in temperature ranging from 350 to 450°C. Results pointed out that the sensor showed the highest response values at operating temperature of 450°C. The sensor response increased linearly with ethanol concentrations in the range of 125–1500 ppm. The results indicated that the hydrothermally synthesized Zn_2SnO_4 nanoparticles might be a promising candidate material for C_2H_5OH gas sensor.

Keywords: Hydrothermal, SEM, Characteristics; gas sensor

1. Introduction

Ethanol is one of the most important individual organic compounds which has been readily available all over the world. This compound is widely used as an intermediate for the synthesis of other organic compounds such as acetaldehyde, glycol, ethylamine, ethyl acetate, acetic acid, ethyl chloride, and so on [1]. However, long-term exposure to ethanol can cause central nervous system disorders. Therefore, detection and monitoring of ethanol gas timely become a very important issue regarding to the production safety. In addition, ethanol sensors can be used in various fields including of clinical diagnosis [2].

Resistive type gas sensors commonly use binary oxides as sensing materials such as ZnO, TiO₂, SnO₂, In₂O₃, Fe₂O₃, WO₃, CuO and NiO [3]. However, they suffer from some limitations such as low sensitivity, poor selectivity and instability. In recent years, the complex oxides are of great interest as gas sensitive materials because they have many advantages over the common binary oxides such as chemically inert, thermal stable, as well as environmentally friendly. The complex oxides extensively used as sensor materials are ZnFe₂O₄ [4], [5], and Zn₂SnO₄ [6], [7] because of their multi-functional characteristics including of high electron mobility, high electrical conductivity. Among other, Zn₂SnO₄ (ZTO) is an important n-type transparent semiconductor with a band gap of 3.6 eV [6]. There are numerous researches on Zn₂SnO₄ synthesized by hydrothermal

[8], [9], co-precipitation [10], sol-gel [11], electrospinning [4], [5], thermal evaporation [6], [7] and so on. Due to its good thermal stability, high chemical sensitivity, and low-visibility absorption. ZTO has been widely studied in the fields of gas sensor [6], [12]. By utilizing hydrothermal method, researchers could create a huge number of shapes and structures of this material to apply in different fields. However, there is few researches focusing on ethanol gas-sensing applications despite when applied as gas-sensing materials, ZTO can exhibit relatively good sensing properties to some gases [6], [9], [13]–[15].

In this study, we develop a simple hydrothermal method for synthesizing ZTO nanoparticles for effective ethanol gas sensor towards industry application.

2. Experimental

All the reagents were analytical reagent and used without further purification. Zn₂SnO₄ nanoparticles were synthesized by a facile hydrothermal method without any post-thermal calcination. Processes for the synthesis of Zn₂SnO₄ nanoparticles are summarized in Fig.1. In a typical synthesis, ZnSO₄·7H₂O (8 mmol) and SnCl₄·5H₂O (4 mmol) were dissolved in 30 mL deionized water. After stirring for 15 min, 20 ml NaOH (32 mmol) solution was added with further stirring for 15 min to adjust the pH value of 8. Then, the above turbid solution was transferred into a 100 mL Teflon-lined stainless-steel autoclave for hydrothermal. The hydrothermal process was maintained at 180°C for 24h. After natural cooling to room temperature, the precipitate was centrifuged and washed with deionized water for several times. The last two times

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were washed with ethanol solution and collected by centrifugation at 4000 rpm. Finally, the white product was obtained and dried in an oven at 60°C for 24 h. The synthesized materials were characterized by powder x-ray diffraction (XRD; Advance D8, Bruker), field-emission scanning electron microscopy (SEM, JEOL 7600F) and Raman spectroscopy was measured using the Renishaw Invia Confocal micro-Raman System.

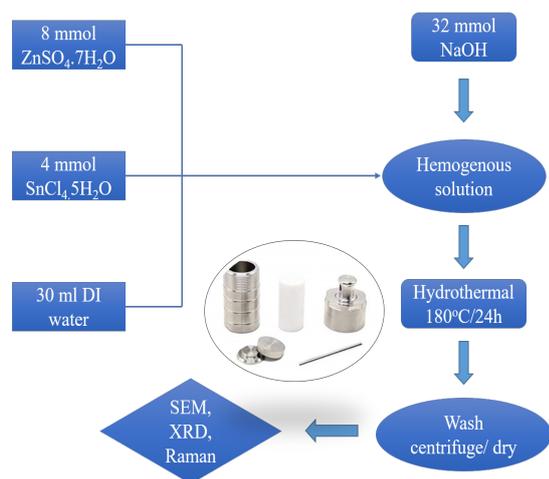


Fig. 1. Process for the hydrothermal synthesis of Zn_2SnO_4 nanoparticles.

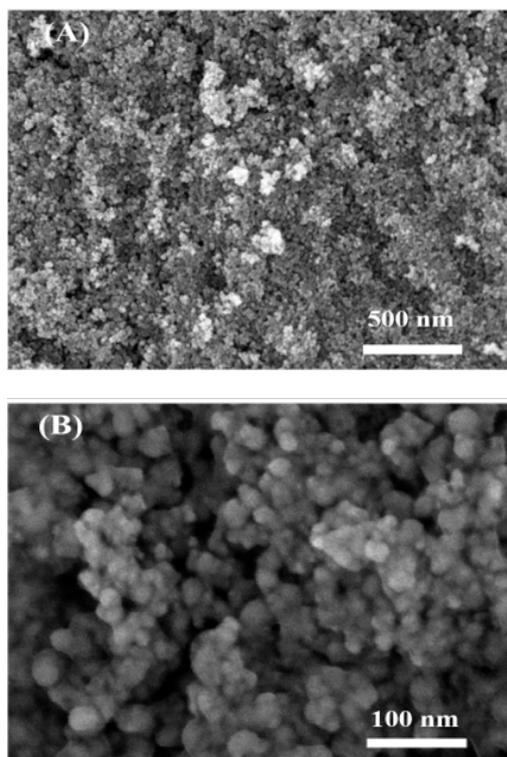


Fig. 2. SEM images of synthesized Zn_2SnO_4 nanoparticles.

3. Results and discussion

Morphology and microstructure of the obtained products were investigated by SEM, and the data are shown in Fig.2. Obviously, the low-magnification SEM image (Fig.2A) demonstrated that the as-prepared products were composed of homogeneous nanoparticles. The high-magnification SEM image (Fig.2B) reveals clearly that the synthesized nanoparticles are in fact agglomerated of much smaller particles. The nanoparticles have a spherical morphology with an average particle size of about 15 nm. It was reported that the smaller nanoparticle size could provide larger adsorption sites for gaseous molecules to adsorb and enhance the gas sensing performances. Herein, the homogeneous nanoparticles were obtained without using any surfactant, thus reducing the usage of chemical.

Crystal structure of the synthesized nanoparticles was studied by XRD. As shown in Figure 3(A), the XRD pattern of the synthesized Zn_2SnO_4 nanoparticles indicates that the material has a monoclinic crystal structure (space group $Fd3m$) with lattice parameters of $a = b = c = 0.854$ nm. The main diffraction peaks were indexed to (220), (311), (400), (511) and (440) lattice planes of Zn_2SnO_4 . The XRD diffraction peaks were well agreed with cubic spinel-structure of Zn_2SnO_4 according to JCPDS Card no.74-2184. No diffraction peak from other impurities can be detected in the XRD pattern. This means that the synthesized material is pure phase of Zn_2SnO_4 with the accuracy of XRD. The average crystal size of the Zn_2SnO_4 nanoparticles calculated using the Scherrer equation was approximately 14.16 nm (Fig.3A). This value is comparable with that of the nanoparticles estimated from the SEM images, indicating the highly crystallinity of the material [7].

The Raman spectrum of the synthesized Zn_2SnO_4 nanoparticles is shown in Fig.3B. It is clearly that three sharp peaks at 678 cm^{-1} , 535 cm^{-1} and 443 cm^{-1} were observed. All three peaks respectively correspond to active vibration modes A_{1g} , E_{2g} , and E_g of Zn_2SnO_4 [16]. It was reported that the mode with the highest intensity at about 678 cm^{-1} is due to the symmetric stretching of the Zn–O bonds in the ZnO_4 tetrahedra of the fully inverse Zn_2SnO_4 spinel. The peak at about 535 cm^{-1} was associated with internal vibrations of the oxygen tetrahedron [17].

The transient resistance versus time upon exposure to different concentrations of C_2H_5OH measured at temperatures ranging from 350°C to 450°C is shown in Fig.4A. The base resistances of the sensor in air were $22.63\text{ M}\Omega$, $12.65\text{ M}\Omega$, and $3.03\text{ M}\Omega$ for temperatures of 350°C , 400°C , and 450°C ,

respectively. The resistance of the Zn_2SnO_4 nanoparticles decreases with increasing temperature and exhibits an obvious negative temperature coefficient of resistance in the measured range. The sensor also shows good recovery characteristics where the resistances returned to the initial values when the flow of analytic gas was stopped. Figure 4A also reveals that the response and recovery speeds were improved with increase of working temperature. At all measured temperatures, the sensor shows reversible response characteristics. Reversible adsorption of analytic gas molecules on the surface of the sensing material is very important in the practical application and reusability of gas sensors

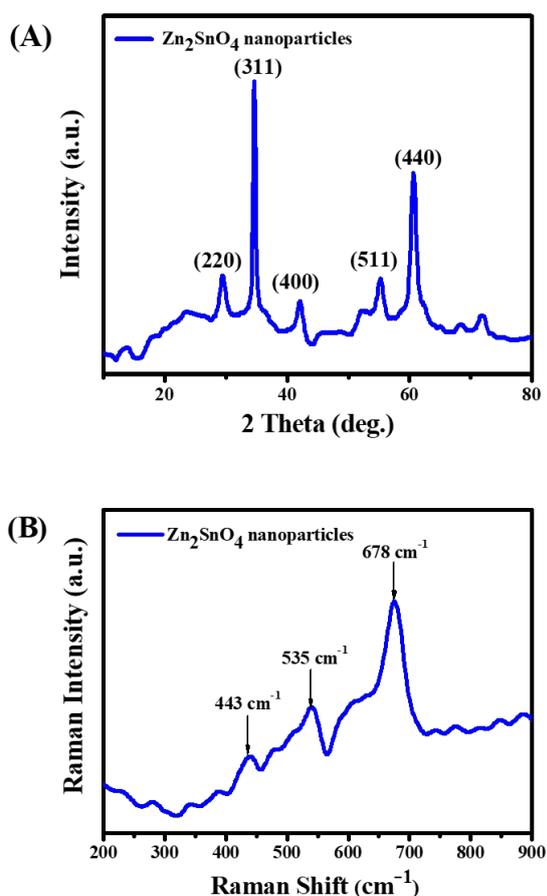


Fig. 3. (A) XRD pattern, (B) and Raman spectrum of the synthesized Zn_2SnO_4 nanoparticles.

The sensor response $S (R_a/R_g)$, as a function of $\text{C}_2\text{H}_5\text{OH}$ concentrations measured at different temperatures, is shown in Fig.4B. At all measured temperatures, the sensor response increases with $\text{C}_2\text{H}_5\text{OH}$ concentrations in the measured range. At a given concentration, the sensor response increases with increasing working temperatures. The response value increases from 2.5 to 6.7 when the $\text{C}_2\text{H}_5\text{OH}$ concentration increases from 125 ppm to 1500 ppm at

a measured temperature of 400°C . At 450°C , the response value increases from 4.5 to 16 when the $\text{C}_2\text{H}_5\text{OH}$ concentration increases from 125 ppm to 1500 ppm. The sensor response can be improved by increasing the working temperature to over 450°C . However, increasing the working temperature requires higher energy, but this can lead to damage of microheater. For practical application, the power consumption of the device should be limited; thus, the sensor response at temperatures higher than 450°C were not necessary to characterize.

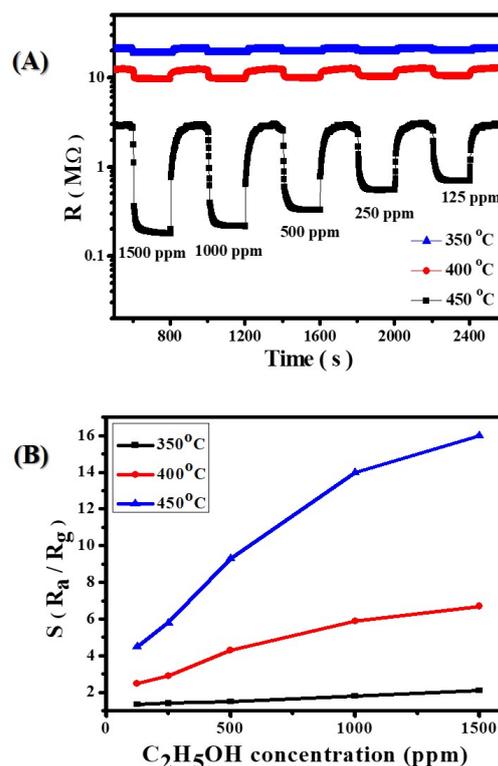


Fig. 4. $\text{C}_2\text{H}_5\text{OH}$ sensing characteristics of Zn_2SnO_4 nanoparticles measured at different temperatures: (A) transient resistance versus time upon exposure to different $\text{C}_2\text{H}_5\text{OH}$ concentrations, (B) gas response as a function of $\text{C}_2\text{H}_5\text{OH}$ concentrations.

The response and recovery times of the sensor when measured at different concentrations of $\text{C}_2\text{H}_5\text{OH}$ at 450°C working temperature are shown in Fig.5. The response time decreased from 16 s to approximately 4 s when the concentration increased from 125 ppm to 1500 ppm. In reversely, the recovery time increased from 48 s to 79 s when the $\text{C}_2\text{H}_5\text{OH}$ concentration increased from 125 ppm to 1500 ppm. Anyhow, the fast response time of the sensor is very effective for the practical application.

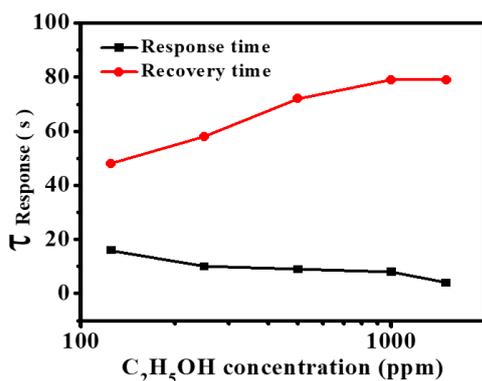
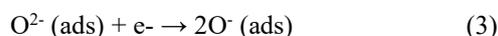
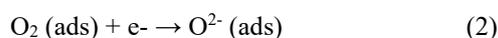
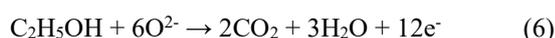
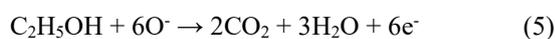
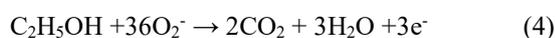


Fig. 5. Response time and recovery times at working temperature 450°C as functions of C₂H₅OH concentrations

The gas sensing mechanism of metal oxide is based on the adsorption and desorption of gas molecules and chemical reactions on the surface of sensing materials [18]. Zn₂SnO₄ is a well-known n-type conductor. When the sensor is exposed in ambient air, oxygen molecules will adsorb on the surface of Zn₂SnO₄ nanoparticles and ionize to negatively charged surface-adsorbed oxygen species by capturing free electrons from the conducting band of Zn₂SnO₄ nanoparticles, as shown in Eqs. (1) - (3):



As a result, a thick electron depletion layer will form on the surface of Zn₂SnO₄ nanoparticles, and a high potential barrier is formed between the adjacent nanograins. When the sensor is exposed to reducing gas such as ethanol at a moderate temperature, the ethanol molecules would react with the surface adsorbed oxygen species and the captured electrons are released back to the conduction band, resulting in a decreasing resistance of the sensor. The reaction process between surface adsorbed oxygen species and ethanol is described as Eqs. (4)-(6):



A comparative result of the fabricated sensor with other reports is summarized in Table 1. The ZnO nanowires processed the highest response, followed by the ZnO nanoplates, SnO₂ hollow sphere, and α-Fe₂O₃ nanoparticles. The high working temperature and low sensitivity of bare NPs-based current sensor limit its potential application. Therefore, the controlled synthesis of highly sensitive ethanol sensor

that operate at low temperature is mandatory for future sensor applications.

Table 1. Comparative C₂H₅OH gas response of different metal oxide sensors.

Metal oxide sensors	Temp. (°C)	Gas conc. (ppm)	S (R _a /R _g)	Ref.
α-Fe ₂ O ₃ nanoparticles	200	200	1.3	[19]
ZnO nanoplate	450	100	4	[20]
SnO ₂ hollow sphere	450	100	5	[21]
ZnO nanowire	350	500	3.88	[22]
ZnO nanowire	325	50	7	[23]
Zn ₂ SnO ₄ nanoparticles	450	1500	16	This work

4. Conclusion

We introduced a facile and scalable hydrothermal synthesis of Zn₂SnO₄ nanoparticles for effective C₂H₅OH gas-sensing applications. The obtained particles performed a good crystallinity and dispersing level. The mean grain size of Zn₂SnO₄ nanoparticles is about 14.16 nm. The obtained Zn₂SnO₄ nanoparticles exhibit excellent gas sensing properties to ethanol, in terms of high response, fast response and recovery times. The results show that Zn₂SnO₄ nanoparticles can be a potential candidate for high performance ethanol gas sensing material.

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